



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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D2646GB
Job Sheet 211469



Part No: D2646GB

Job Qty: 10 pcs

Part Name: Aft Cap, Gloss Black



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/17/20

Job Tracking No:

Due Date: 8/17/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D2646 REV.C IPP REV:A 19.06.03 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS 41 JUL 2 1 2020 9-89 Sign-off DAS 41 JUL 2 2 2020 9-89
					Setup Hrs	Run Hrs	Handfinish - 4-1 Workcenter / Supplier			
174	SprayPaint	10 pcs	8/15/20	8/15/20	0.00	0.50	Spray Paint - 1 - B4B			
176	QC 14	10 pcs	8/15/20	8/15/20	0.00	0.00	QC 14 - 15			
							QC 14 - 2			
							QC 14 - 34			
							QC 14 - 41			
							QC 14 - 51			
							QC 14 - 58			
							QC 14 - 59			
							QC 14 - 9			
							QC 14 - 68			
							QC 14 - 40			
							QC 14 - 19			
							QC 14 - 43			
							QC 14 - 24			
							QC 14 - 61			
							QC 14 - 81			
							QC 14 - 82			
QC 14 - 87										
QC 14 - 47										
180	Small Fab - 3 - B4B	10	8/17/20	8/17/20	0.00	0.40	Small Fab - 1 - B4B			
							Small Fab - 2 - B4B			
							Small Fab - 3 - B4B			
							Small Fab - 4 - B4B			
							Small Fab - 5 - B4B			
							Small Fab - 6 - B4B			
							Small Fab - 7 - B4B			
							Small Fab - 8 - B4B			
							Small Fab - 9 - B4B			
							Small Fab - Various 1 - B4B			
190	QC 5	10	8/17/20	8/17/20	0.00	0.00	QC 5 - 10			



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Container No: S289333



Part: D2646GB

Job No: 211469

Serial No/Batch: S289333

Revision: C

Plex 7/17/20 8:44 AM Dart.lajeunesse.marie

	pcs				QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	AUG 06 2020
					QC 5 - 61	DAS 40
					QC 5 - 81	9-89
					QC 5 - 82	
200 Packaging 3-1 - Stock - B4B	10 ✓ pcs	8/17/20	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B ✓	AUG 07 2020
					Packaging 3 - 4 - B4B	FP001 9-89
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	DAS
					Packaging 3 - 36 - B4B	21
					Packaging 3 - 37 - B4B	9-89
210 QC 21 - SA	10 pcs	8/17/20	0.00 0.00		QC 21 - SA - 21	AUG 07 2020
					QC 21 - SA - 70	AUG 07 2020
					QC 21 - SA - 9	

QC 21 - SA - 77

Part Op 174 - PAINT GLOSS BLACK BATCH: S263711 Primer S277553
 Descriptions: 176 - QC14- Inspect Spray Paint
 180 - (Small Fab) Install inserts as per Dwg D2646
 190 - (QC5- Inspect part completeness to step on W/O)
 200 - (Identify as per dwg & Stock Location: _____) LOCATION : FP001
 210 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ALS7-1032-130 <u>D2646</u>	Rivnut	20 Ea (2 ea) <u>10 Ea</u>	180-Small Fab - 3 - B4B	<u>S250509</u> <u>S242378(4) S265799(6)</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
180-Small Fab - 3 - B4B	ALS7-1032-130	20	896	0 <u>015745</u>

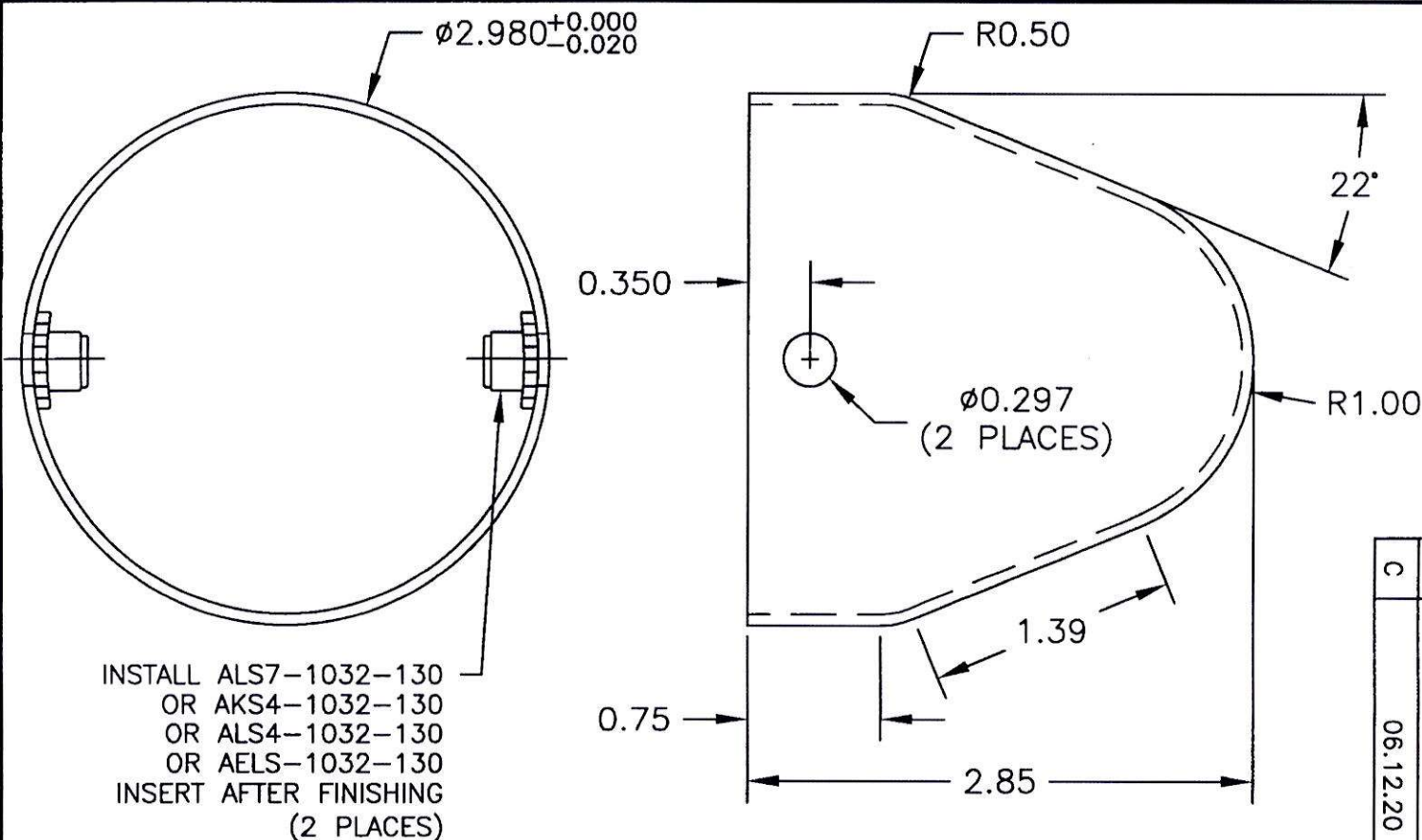
Part Specifications

Specifications could not be found.

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DART

DESIGN	DS	DRAWN BY	PH	DART AEROSPACE USA, INC.	PORT HADLOCK, WA	REV. C
CHECKED		APPROVED		DRAWING NO.	D2646	SHEET 1 OF 1
DATE	06.12.20			TITLE	AFT CAP	SCALE
						1:1
A		97.03.25		NEW ISSUE		
B		05.04.01		CHANGE TO CLOSED INSERTS		
C		06.12.20		CHANGE TO OPEN ENDED INSERTS		



D2646 AFT CAP

- 1) MATERIAL: ALUMINUM 1100-0 0.063 THICK (QQ-A-250/1)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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WORK ORDER
NO. 211469 MWS
200717

RELEASED
07.02.02